Threads and colours that set your imagination free

Range brochure
The possibilities behind the products

The creative needleworker needs three things: threads, colour and imagination. All three are supplied by Amann Group Mettler. High-quality threads for every requirement and application. An endless variety of colours for every style and imagination, brought to life by the endless application possibilities of our threads.

The Amann Group Mettler product range contains everything that you need for sewing, quilting, embroidery and overlocking. These specialist threads are available in a diverse range of colours, surface finishes, looks and effects.

The product range contains, for example, SERALON®, the universal thread which is ideal for use on cotton, synthetics, mixed fabrics, linen or silk. Or POLY SHEER®: the charming embroidery thread, which impresses through its incredible brilliance of colour. SILK-FINISH embroidery thread, which impresses through its natural shine and has a supple feel. SILK-FINISH COTTON 50 is the perfect sewing and quilting thread for your finest cotton creations.

Cotton, synthetics, mixed fabrics, linen or silk – clothes make the man. And the universal thread SERALON® will ensure that you and your clothes make a particularly dazzling appearance. Its excellent smoothness, high tensile strength and ideal sewability make universal SERALON® a reliable partner for all your creations.

SEWING

Imagination without limits. And all the necessary threads. Different threads and the wide range of colours guarantee excellent stitching and set the creative spirit free.

QUILTING

Show your individuality in your quilting. With threads from Amann Group Mettler you can find your own style. Bring imagination to life with new contrasts, colour combinations and effects. The cotton threads are extremely tear-resistant and glide effortlessly through even the firmest of threads on the following pages.

EMBROIDERY

Think of embroidery as a window to your imagination. The embroidery threads from Amann Group Mettler shine with improved elasticity and increased tensile strength. Add to that outstanding sewability, exceptional brilliance of colour and extreme resilience, whether the final effect is stylish, elegant, playful or traditional.

OVERlocking

Challenge your imagination. Especially when overlocking. With the robust overlock threads from Amann Group Mettler everything becomes easy: classic needlework projects, borders and fine fabrics as well as lingerie and sportswear. All your projects will benefit from extremely clean, fine, resilient stitching.

Sewing, quilting, embroidery, overlocking are a guarantee of well-being. Amann Group Mettler is committed to ensuring that your projects are a joy to work on and that the end result is of the highest quality. And that your satisfaction is our ultimate goal.

Sewing

Sewing Quilting Embroidery Overlocking

Sewing

Softness with perfection

SILK-FINISH COTTON 50 is the perfect sewing and quilting thread for your finest cotton creations. The high-quality thread boasts a luxuriously soft effect and has a supple feel. SILK-FINISH COTTON 50 is available in a wide choice of colours and different spool sizes, whereas the larger spools are perfectly suited to longarm-quilting. Through the mercerization process, SILK-FINISH COTTON 50 reaches a high breaking point, high heat resistance and has reduced shrinkage. The multi-colour thread impresses with its natural shine and gives all your creations special effects.

Softness with perfection

SILK-FINISH COTTON 50 & SILK-FINISH COTTON MULTI 50 100% Mercerized cotton

Sews everything well

Cotton, synthetics, mixed fabrics, linen or silk – clothes make the man. And the universal thread SERALON® will ensure that you and your clothes make a particularly dazzling appearance. Its excellent smoothness, high tensile strength and ideal sewability make universal SERALON® a reliable partner for all your creations.

The product range of the Amann Group Mettler brand is also available in attractive gift sets.

Sews everything well

Sewing Quilting Embroidery Overlocking

Sewing

Sewing Quilting Embroidery Overlocking

Sewing
**AMANDA 100% Silk**

For the silky side of sewing

The high-quality sewing thread AMANDA is ideally suited to silks and closing seams and for decorative hand and machine embroidery on silk fabrics. A thread with a high-quality sheen for superior sewing.

<table>
<thead>
<tr>
<th>Article no.</th>
<th>Raw Material</th>
<th>Strength</th>
<th>Length</th>
<th>Number of colours</th>
<th>Linear density</th>
<th>Needle size</th>
<th>Tensile strength cN</th>
<th>Elongation at break %</th>
<th>Care Instructions</th>
</tr>
</thead>
<tbody>
<tr>
<td>6888</td>
<td>100% Silk</td>
<td>100</td>
<td>50 m/55 yds</td>
<td>200</td>
<td>approx. Nm SU2 (dtex 108)*</td>
<td>90–100 Topsilk</td>
<td>approx. 12</td>
<td>90–100</td>
<td>887 approx. 12</td>
</tr>
</tbody>
</table>

- For the silky side of sewing
- The high-quality sewing thread AMANDA is ideally suited to silks and closing seams and for decorative hand and machine embroidery on silk fabrics. A thread with a high-quality sheen for superior sewing.

**EXTRA STRONG 100% Polyester**

Extra strength for extra durability

The name says it all: EXTRA STRONG. It holds together what belongs together – for years on end. This thread was created for seams that have to resist the highest levels of stress. EXTRA STRONG can be used as a stable, tear and chafe resistant thread or in decorative applications. Whatever the requirement, it always produces an extra strong result.

<table>
<thead>
<tr>
<th>Article no.</th>
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<th>Tensile strength cN</th>
<th>Elongation at break %</th>
<th>Care Instructions</th>
</tr>
</thead>
<tbody>
<tr>
<td>822</td>
<td>100% Polyester, Compuon</td>
<td>36</td>
<td>30 m/33 yds</td>
<td>52</td>
<td>approx. Nm 24/2 (dtex 40)*</td>
<td>90 Topsilk</td>
<td>approx. 15</td>
<td>90–90</td>
<td>3920 approx. 32</td>
</tr>
<tr>
<td>8230</td>
<td>125 m/137 yds</td>
<td>36</td>
<td>approx. Nm 3,05 (tex 328,3*)</td>
<td>approx. 16</td>
<td>300 approx. 32</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
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- Extra strength for extra durability
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**ELASTIC 60% Elastane, 40% Polyester**

**Stretching for fantasy**

ELASTIC is a very stretchy thread which is particularly suited to smocking on both rigid and stretchable fabrics. For quilting, truly beautiful effects and even 3D effects can be achieved on surfaces. If ELASTIC is used as a bobbin thread, the thickness can be regulated by the bobbin thread tension. Further applications include frill seams in hemming and bubble embroidery.

<table>
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<tr>
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<th>Number of colours</th>
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<th>Needle size</th>
<th>Tensile strength cN</th>
<th>Elongation at break %</th>
<th>Care Instructions</th>
</tr>
</thead>
<tbody>
<tr>
<td>0390</td>
<td>60% Elastane, 40% Polyester</td>
<td>16</td>
<td>10 m/11 yds</td>
<td>16</td>
<td>approx. Nm 3,05 (tex 328,3*)</td>
<td>approx. 16</td>
<td>approx. 300</td>
<td>360 approx. 32</td>
<td></td>
</tr>
</tbody>
</table>

- Stretching for fantasy
- ELASTIC is a very stretchy thread which is particularly suited to smocking on both rigid and stretchable fabrics. For quilting, truly beautiful effects and even 3D effects can be achieved on surfaces. If ELASTIC is used as a bobbin thread, the thickness can be regulated by the bobbin thread tension. Further applications include frill seams in hemming and bubble embroidery.

**TRANSFIL 100% Polyamide (Nylon) transparent**

To send effective signals

The thread is recommended for all creations, in which the seam should remain invisible. TRANSFIL can be used on every sewing machine as upper and as bobbin thread. The length 1000 m (1094 yds) was launched specifically for quilting customers, so that the thread will last long enough for elaborate creations.

<table>
<thead>
<tr>
<th>Article no.</th>
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<th>Needle size</th>
<th>Tensile strength cN</th>
<th>Elongation at break %</th>
<th>Care Instructions</th>
</tr>
</thead>
<tbody>
<tr>
<td>0414</td>
<td>100% Polyamide (Nylon)</td>
<td>transparent</td>
<td>1000 m / 1094 yds</td>
<td>2</td>
<td>approx. Nm 88/1 (dtex 140)*</td>
<td>approx. 918</td>
<td>approx. 52</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

- To send effective signals
- The thread is recommended for all creations, in which the seam should remain invisible. TRANSFIL can be used on every sewing machine as upper and as bobbin thread. The length 1000 m (1094 yds) was launched specifically for quilting customers, so that the thread will last long enough for elaborate creations.
SILK-FINISH COTTON 60 100% Mercerized cotton

SILK-FINISH COTTON 60 is the perfect piecing, quilting and fine embroidery thread which can be sewn on batiste, tulle, cotton, linen, terry cloth and much more. This high-quality thread turns embroidery designs and decorative stitches into individual masterpieces. SILK-FINISH COTTON 60 is made 100 % from long staple, Egyptian cotton which creates a soft, smooth and silk-like feel. Through the special dyeing technique, SILK-FINISH COTTON 60 stays extremely colourfast for years. Especially for longarm quilting, there is a length over 2743m / 3000 yds in the product range.

SILK-FINISH COTTON 28 100% Mercerized cotton

SILK-FINISH COTTON 28 is a high-quality cotton thread which can set lovely emphases. Through its thickness, SILK-FINISH COTTON 28 is excellent for lockstitching, hand quilting or hand embroidery. Furthermore, wonderful effects on decorative applications, ornamental stitchesings and applications can be achieved with this thread of 100 % long staple, Egyptian cotton. It can also be used for buttonholes or for sewing the hemline of jeans. The mercerization process provides high tensile strength, heat resistance and has greatly reduced shrinkage.

SILK-FINISH COTTON 40 100% Mercerized cotton

SILK-FINISH COTTON 40 is made 100 % from long staple, Egyptian cotton and is excellently suited to patchworking and quilting. This thread is slightly thicker and therefore shows more beautiful decorative effects. Furthermore, SILK-FINISH COTTON 40 is also perfectly suited to sewing and because of the mercerization process has a very reduced shrinkage and is heat resistant.

SILK-FINISH COTTON 28

Article No. Raw Material Strength Length Number of colours Linear density Needle size Tensile strength cN Elongation at break % Care instructions
3128 100 % mercerized cotton 28 325m (37 yds) 30 approx. Nm 262 (dtx 382/2) 110–130 approx. 2223 approx. 6
3129 245m (267 yds) 4

SILK-FINISH COTTON 40

Article No. Raw Material Strength Length Number of colours Linear density Needle size Tensile strength cN Elongation at break % Care instructions
9136 100 % mercerized cotton 40 150 m (164 yds) 30 approx. Nm 432 (dtx 230) 80–90 approx. 1238 approx. 5
9135 457 m (500 yds) 24
9140 1463 m (1600 yds) 14

SILK-FINISH COTTON 28

Cuts strong emphases

QUILTING WAXED 33% Cotton - 67% Polyester

Whether hidden or highlighted as decorative stitching, QUILTING WAXED works perfectly when used for hand quilting. Through its extra coating of wax, QUILTING WAXED glides effortlessly including through heavy fabric layers. The cotton-polyester combination is always especially resistant against breaking – which is extremely important while hand quilting.

QUILTING WAXED

Article No. Raw Material Strength Length Number of colours Linear density Needle size Tensile strength cN Elongation at break % Care instructions
138 33 % Cotton, 67 % Polyester (core), Corespun 40 150 m (164 yds) 30 approx. Nm 432 (dtx 230) 80–90 approx. 1238 approx. 5
137 457 m (500 yds) 6

Sewing Quilting Embroidery Overlocking

NOT SUGGESTED

SUGGESTED

Sewing Quilting Embroidery Overlocking

NOT SUGGESTED

SUGGESTED

Sewing Quilting Embroidery Overlocking

NOT SUGGESTED

SUGGESTED

Sewing Quilting Embroidery Overlocking

NOT SUGGESTED

SUGGESTED
**METALLIC 55 % Polyester . 45 % Polyamide**

**Send effective signals**

METALLIC is the thread for special effects. It gives creative works an intense interplay of light and shadow as well as a longlasting 3D effect. Particularly suitable for fashionable embroideries and badges. Put your embroidery in the spotlight with METALLIC.

<table>
<thead>
<tr>
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<th>Needle size</th>
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<th>Elongation at break %</th>
<th>Care Instructions</th>
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</thead>
<tbody>
<tr>
<td>7633</td>
<td>55 % Polyester winding yarn, 45 % Polyamide (core)</td>
<td>40</td>
<td>100 m/110 yds</td>
<td>15</td>
<td>approx. Nm 372 (dtx 307*2)</td>
<td>approx. 75</td>
<td>approx. 24</td>
<td></td>
<td></td>
</tr>
<tr>
<td>7643</td>
<td>400 m/445 yards</td>
<td>2</td>
<td></td>
<td></td>
<td>approx. Nm 372 (dtx 307*2)</td>
<td>approx. 75</td>
<td>approx. 24</td>
<td></td>
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</tr>
</tbody>
</table>

**POLY SHEEN® & POLY SHEEN MULTI® 100 % Trilobal Polyester**

**Gleaming with colour**

POLY SHEEN® and POLY SHEEN MULTI® have a much larger surface area to reflect the light, which is why they shine so beautifully. Through its trilobal polyester, POLY SHEEN® and POLY SHEEN MULTI® are very break resistant and guarantee excellent embroidery and perfect sewing. In addition, the shine always stays as good as new. The huge colour palette does not set your imagination any limits.

<table>
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<th>Care Instructions</th>
</tr>
</thead>
<tbody>
<tr>
<td>3406</td>
<td>100 % Trilobal Polyester, Multifilament</td>
<td>40</td>
<td>200 m/220 yds</td>
<td>435</td>
<td>approx. Nm 742 (dtx 136*2)</td>
<td>approx. 70-80</td>
<td>approx. 13/10</td>
<td>approx. 24</td>
<td></td>
</tr>
<tr>
<td>2588</td>
<td>100 % Trilobal Polyester, Multifilament</td>
<td>40</td>
<td>800 m/875 yds</td>
<td>182</td>
<td>approx. Nm 742 (dtx 136*2)</td>
<td>approx. 70-80</td>
<td>approx. 13/10</td>
<td>approx. 24</td>
<td></td>
</tr>
<tr>
<td>4820</td>
<td>100 % Trilobal Polyester, Multifilament</td>
<td>42</td>
<td>200 m/220 yds</td>
<td>36</td>
<td>approx. Nm 742 (dtx 136*2)</td>
<td>approx. 70-80</td>
<td>approx. 13/10</td>
<td>approx. 24</td>
<td></td>
</tr>
<tr>
<td>4880</td>
<td>100 % Trilobal Polyester, Multifilament</td>
<td>36</td>
<td>800 m/875 yds</td>
<td>182</td>
<td>approx. Nm 742 (dtx 136*2)</td>
<td>approx. 70-80</td>
<td>approx. 13/10</td>
<td>approx. 24</td>
<td></td>
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</tbody>
</table>

**BOBBIN FIL 100 % Polyester**

**Among many, one of the best**

For very fine and delicate fabrics and pucker free seams, as well as for high-quality serging. BOBBIN FIL is especially good as bobbin thread in combination with Amann Group Mettler POLY SHEEN® or Amann Group ISACORD.

<table>
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<th>Needle size</th>
<th>Tensile strength cN</th>
<th>Elongation at break %</th>
<th>Care Instructions</th>
</tr>
</thead>
<tbody>
<tr>
<td>1077</td>
<td>100 % Polyester</td>
<td>150</td>
<td>1000 m/1094 yds</td>
<td>2</td>
<td>approx. Nm 302 (dtx 117*2)</td>
<td>approx. 10-15</td>
<td>approx. 14</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1228</td>
<td>1000 m/1184 yds</td>
<td>40</td>
<td></td>
<td></td>
<td>approx. Nm 752 (dtx 130*2)</td>
<td>approx. 70-80</td>
<td>approx. 13/10</td>
<td></td>
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</tbody>
</table>

**SERACOR 100 % Polyester**

**The all-rounder of overlock threads**

SERACOR, the all-rounder in the Amann Group Mettler overlock threads, masters all classic needlework with ease. It can be used in the entire overlock range and has outstanding seam elasticity combined with a filigree look. SERACOR has a strong core, around which the smooth fibers are spun. This gives the thread its matt appearance. Ideal for borders and all classic overlock applications.

<table>
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<th>Needle size</th>
<th>Tensile strength cN</th>
<th>Elongation at break %</th>
<th>Care Instructions</th>
</tr>
</thead>
<tbody>
<tr>
<td>3406</td>
<td>100 % Polyester</td>
<td>120</td>
<td>1000 m/1104 yds</td>
<td>36</td>
<td>approx. Nm 752 (dtx 130*2)</td>
<td>approx. 70-80</td>
<td>approx. 13/10</td>
<td></td>
<td></td>
</tr>
<tr>
<td>4820</td>
<td>2500 m/2734 yds</td>
<td>50</td>
<td></td>
<td></td>
<td>approx. Nm 752 (dtx 130*2)</td>
<td>approx. 70-80</td>
<td>approx. 13/10</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
**SERALENE** 100% Polyester

**Fine and easy**

SERALENE is perfect for creating fine, almost invisible seams on light-weight fabrics. SERALENE - the overlock thread with exceptional smooth characteristics, guarantees strong, virtually invisible seams. Thanks to its fine qualities, SERALENE can also be used as an underthread - plus it comes in a wide range of colours. SERALENE offers unrivalled and trouble-free sewability, even on the most sophisticated multi-function overlock machines.

<table>
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<th>Needle size</th>
<th>Tensile strength cN</th>
<th>Elongation at break %</th>
<th>Care Instructions</th>
</tr>
</thead>
<tbody>
<tr>
<td>2225</td>
<td>100% Polyester, Multifilament</td>
<td>120</td>
<td>2000 m/2187 yds</td>
<td>18</td>
<td>approx. Nm 121/2 [dtex 87*2]</td>
<td>70-80</td>
<td>approx. 1020</td>
<td>approx. 18</td>
<td></td>
</tr>
</tbody>
</table>

**SERAFLICK** 100% Polyester, Bulked thread

**Master of lightness**

SERAFLICK - the voluminous overlock thread for particularly elastic requirements gives strong results on any fabric. Ideal for lingerie, swimwear and sportswear.

<table>
<thead>
<tr>
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<th>Elongation at break %</th>
<th>Care Instructions</th>
</tr>
</thead>
<tbody>
<tr>
<td>4337</td>
<td>100% Polyester, Multifilament, bulked thread</td>
<td>120</td>
<td>1000 m/1094 yds</td>
<td>30</td>
<td>approx. Nm 52/1 [dtex 194*1]</td>
<td>95-100</td>
<td>approx. 740</td>
<td>approx. 27</td>
<td></td>
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</tbody>
</table>