

Mettler®



THREADS AND COLORS  
THAT SET YOUR

*imagination*

FREE

ASSORTMENT

The consumer brand of AMANN





SEWING IS LIKE  
PERFORMING

*magic*

THREAD, COLOR, IMAGINATION –  
METTLER THREADS MAKE  
YOUR

*sewing dreams*  
COME TRUE.

Mettler offers a large selection of threads in the best processing quality for all requirements and demands. Find your style in the wide variety of impressive colors and let your imagination take flight - because Mettler threads offer endless application possibilities for all creative minds! Also, discover the large selection of appealing kits and thread cases.

The history of today's internationally active manufacturer of high-quality sewing and embroidery threads began in 1883 in Switzerland, when the Mettler brand was founded. Many years later - in Germany and as part of the Amann Group - the sewing thread manufacturer established itself as a force to be reckoned within the world of threads.

Today, the company supplies more than 30 countries with high-quality threads for a wide variety of applications: whether for sewing, embroidery, quilting or serging - the large selection of synthetic and natural threads in various colors, lengths, and strengths appeals to commercial and industrial customers as well as end consumers worldwide.

SEWING



Threads that set your imagination free.

The wide range of different threads in a variety of colors, surfaces, looks, and effects allows the realization of all creative projects. The high quality and excellent sewability of the threads guarantee long-lasting results that impress.

QUILTING



Quilt creations that bear your signature.

New contrasts, color combinations and effects - with sewing threads from Mettler, everyone can find their very own style when quilting. The cotton threads are extremely tear-resistant and glide effortlessly through even firm layers of fabric - by machine or by hand.

EMBROIDERY



Embroidery is the window to your imagination.

Discover a blaze of color that will bring your embroidery fantasies to life! Our embroidery threads not only score with an extraordinary range of brilliant colors, but they also impress with better elongation, exceptional tensile strength and extreme resilience.

SERGING



Serging - assembling what belongs together.

Our specialists among the sewing threads for serging master serger stitches with ease. For outstanding filigree seams, the following applies: if you want to sew evenly, trouble-free and resiliently, you are exactly right with the fine and tearproof serger threads from Mettler.





## METROSENE® /CORDONNET 100% polyester

### The perfect all-rounder

The all-purpose sewing thread METROSENE is the all-rounder from Mettler, which effortlessly masters all types of fabrics and stitches. From cotton, synthetic and mixed fabrics to linen and silk - the excellent sewability and high quality of this sewing thread are optimal in every aspect. Thanks to an impressive selection of stunningly intense colors that shimmer with a silky gloss, there are no limits to your imagination. Its tearproof and abrasion-resistant properties make METROSENE a reliable partner for all your creations.

#### Application recommendation



#### Care instructions



Art. no.	Raw material	Strength	Length	Colors	Linear density	Needle size	Tensile strength	Elongation at break
9171	100% polyester, core spun thread	100	100 m / 109 yds	318	approx. Nm 60/2 (dtex 168*2)	Nm 80-90	approx. 1600 cN	approx. 19 %
9161			150 m / 164 yds	318				
9151			274 m / 300 yds	72				
9145			500 m / 547 yds	72				
9155			1000 m / 1094 yds	48				
*9146 CORDONNET	100% polyester, core spun thread	30 buttonhole / decorative stitching thread	50 m / 55 yds	54	approx. Nm 26/3 (dtex 383*3)	Nm 100-110	approx. 5800 cN	approx. 24 %



## EXTRA STRONG 100% polyester

### Extra strong for highest stress

EXTRA STRONG is the perfect thread when it comes to seams that have to withstand any levels of stress. It is a strong, tear and abrasion-resistant thread, which can be used for both hand and machine sewing. Decorative topstitching seams also work extremely well with this thread. Whether for leather, denim or button work - EXTRA STRONG holds together what belongs together; and that for years.

#### Application recommendation



#### Care instructions



Art. no.	Raw material	Strength	Length	Colors	Linear density	Needle size	Tensile strength	Elongation at break
822	100% polyester, core spun thread	36	30 m / 33 yds	72	approx. Nm 23/2 (dtex 438*2)	Nm 90-120	approx. 4300 cN	approx. 23 %
8115			115 m / 126 yds	48				
8290			125 m / 137 yds	36				

## SERACYCLE® 100% recycled polyester made of PET bottles

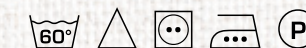
### Thinking about tomorrow today

The recycled sewing thread SERACYCLE made from 100% post-consumer recycled PET bottles is the ideal all-rounder for creating all kinds of resource-conscious sewing projects - all in the usual Mettler quality! To meet the highest strength requirements for SERACYCLE, we exclusively use transparent PET bottles for the production of high-strength filaments. This guarantees the highest product quality. SERACYCLE's spool body is also made of 100% recycled PS so that the entire article is based on environmentally friendly materials. SERACYCLE can be perfectly sewn on all types of fabrics and impresses with its optimal abrasion resistance and tear strength. The construction of the core thread guarantees a supple textile look with excellent elongation. The thread is colorfast, iron-proof and does not shrink.

#### Application recommendation



#### Care instructions



Art. no.	Raw material	Strength	Length	Colors	Linear density	Needle size	Tensile strength	Elongation at break
2001	100% recycled polyester, core spun thread	120	200 m / 220 yds	36	approx. Nm 71/2 (dtex 140*2)	Nm 70-80	approx. 1300 cN	approx. 23 %



## SERAFLEX® 100% PTT (polytrimethylene terephthalate)

### Fantastic - elastic

SERAFLEX is the perfect sewing thread for highly elastic seams on all stretchy fabrics. It makes especially the straight stitch extremely stretchable, in the best case even a doubling of the seam elasticity can be achieved compared to seams with conventional sewing threads. Due to its innovative Raw material PTT (37% renewable Raw material) an elongation of approx. 65% is achieved. Due to its extremely elastic properties, SERAFLEX is primarily used for clothing, such as outdoor and sportswear, women's, men's and children's clothing, lingerie, and underwear. SERAFLEX should be used both as needle and bobbin thread and exclusively in straight stitch with the thread tension set as loose as possible.

#### Application recommendation



#### Care instructions



Art. no.	Raw material	Strength	Length	Colors	Linear density	Needle size	Tensile strength	Elongation at break
7840	100% PTT (polytrimethylene terephthalate), continuous filament	120	130 m / 142 yds	72	approx. Nm 83/3 (dtex 120*3)	Nm 70-80	approx. 800 cN	approx. 65 %







### SILK-FINISH COTTON 28 100% mercerized cotton

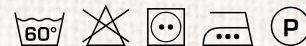
#### Accentuating seams

Decorative, high quality, and with a precious gloss - our sewing thread SILK-FINISH COTTON 28 is the perfect companion for all decorative seams. SILK-FINISH COTTON 28 consists of 100% long-staple Egyptian cotton. That makes it ideal for setting special highlights: Whether for topstitching, hand quilting, or hand embroidery, the thick and subtle shiny sewing thread gives decorative seams, decorative stitches, and appliqué a particularly beautiful effect. The strong sewing thread also masters buttonholes and denim hems with ease. During production, the sewing thread undergoes a mercerization process. This technology makes the sewing thread more tearproof, low-shrink, and iron-proof. Our special dyeing technique also gives the thread the highest level of colorfastness.

#### Application recommendation



#### Care instructions



Art. no.	Raw material	Strength	Length	Colors	Linear density	Needle size	Tensile strength	Elongation at break
Silk-Finish Cotton 28								
9128	100% mercerized cotton, spun thread	28	80 m / 87 yds	30	approx. Nm 36/3 (dtex 280*3)	Nm 110-130	approx. 2800 cN	approx. 7%
9129			245 m / 267 yds	4				

### SILK-FINISH COTTON (MULTI) 50 100% mercerized cotton

#### The all-rounder among the cotton threads

SILK-FINISH COTTON (MULTI) 50 is Mettler's cotton all-rounder and is ideal for quilting, sewing, and matt embroidery. In addition, great decorative effects can be achieved on serger seams with this thread as a bobbin thread and SERACOR as a needle thread. The thread impresses with a luxuriously soft effect and a supple feel. SILK-FINISH COTTON (MULTI) 50 is available in a wide range of colors and different make-ups, with the large make-up being ideal for longarm quilting. The multicolor thread gives your creations a very special effect. A mercerization process during the thread production makes the sewing thread more tearproof, low-shrink, and iron-proof.

#### Application recommendation



#### Care instructions



Art. no.	Raw material	Strength	Length	Colors	Linear density	Needle size	Tensile strength	Elongation at break
Silk-Finish Cotton 50								
9105	100% mercerized cotton, spun thread	50	150 m / 164 yds	273	approx. Nm 82/3 (dtex 122*3)	Nm 70-80	approx. 1190 cN	approx. 5%
9104			500 m / 547 yds	120				
9150			1829 m / 2000 yds	112				
Silk-Finish Cotton Multi 50								
9075	100% mercerized cotton, spun thread	50	100 m / 109 yds	54	approx. Nm 82/3 (dtex 122*3)	Nm 70-80	approx. 1190 cN	approx. 5%
9085			457 m / 500 yds	36				
9090			1372 m / 1500 yds	42				



### SILK-FINISH COTTON 40 100% mercerized cotton

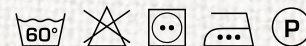
#### Perfect for patchwork

SILK-FINISH COTTON 40 is made from 100% long-staple Egyptian cotton and is excellently suited for patchwork and quilting projects. Since this thread is somewhat thicker, you can achieve particularly beautiful decorative seams and impressive embroidery patterns with it. However, those patterns should not be too densely digitized. A mercerization process during the thread production makes the sewing thread more tearproof, low-shrink, and iron-proof. That is what makes it so fabulously versatile. Do not hesitate to use SILK-FINISH COTTON 40 also for sewing. Cross-stitch patterns also turn out extremely well with this sewing thread. You can even try the thread as a looper when serging: In combination with SERACOR as needle thread, you can expect great effects.

#### Application recommendation



#### Care instructions



Art. no.	Raw material	Strength	Length	Colors	Linear density	Needle size	Tensile strength	Elongation at break
Silk-Finish Cotton 40								
9136	100% mercerized cotton, spun thread	40	150 m / 164 yds	108	approx. Nm 66/3 (dtex 151*3)	Nm 80-100	approx. 1450 cN	approx. 7%
9141			1000 m / 1094 yds	120				
9140			1463 m / 1600 yds	56				

### SILK-FINISH COTTON 60 100% mercerized cotton

#### The cotton thread for the finest creations

SILK-FINISH COTTON 60 is the perfect thread for quilting and creating matt embroideries. It can be perfectly processed on batiste, tulle, cotton, linen, terry, and many other fabrics. Thanks to this high-quality cotton thread, both fine and full embroidery motifs and decorative seams become personal masterpieces. SILK-FINISH COTTON 60 consists of 100% long-staple Egyptian cotton that has a smooth and silk-like feel. The special dyeing technique makes SILK-FINISH COTTON 60 particularly colorfast for years. The large make-up is ideal for longarm quilting.

#### Application recommendation



#### Care instructions



Art. no.	Raw material	Strength	Length	Colors	Linear density	Needle size	Tensile strength	Elongation at break
Silk-Finish Cotton 60								
9240	100% mercerized cotton, spun thread	60	200 m / 220 yds	214	approx. Nm 100/3 (dtex 100*3)	Nm 65-70	approx. 980 cN	approx. 7%
9248			800 m / 875 yds	15				
9160			2743 m / 3000 yds	54				







### POLY SHEEN® (MULTI) 100% trilobal polyester

#### Shiny appearance for your embroideries

POLY SHEEN (MULTI) is the classic among Mettler embroidery threads. Thanks to its enormously high tensile strength and abrasion resistance, this thread is excellent for embroidery. The gloss is particularly beautiful with POLY SHEEN (MULTI) - the trilobal filament cross-section of the thread enlarges the thread surface and thus enables a higher light reflection than with conventional embroidery and decorative sewing threads. The color brilliance is maintained for years even under heavy use such as chlorine bleaching. POLY SHEEN (MULTI) can be used universally and is unbeatable on heavily used textiles such as sports and leisurewear, children's, leather, work clothing, denim, and terry cloth.

#### Application recommendation



#### Care instructions



Art. no.	Raw material	Strength	Length	Colors	Linear density	Needle size	Tensile strength	Elongation at break
POLY SHEEN								
3406	100% trilobal polyester, continuous filament	40	200 m / 220 yds	435	approx. Nm 74/2 (dtex 136*2)	Nm 65-90	approx. 1210 cN	approx. 24 %
2596			800 m / 875 yds	164				
POLY SHEEN MULTI								
4820	100% trilobal polyester, continuous filament	40	200 m / 220 yds	42	approx. Nm 74/2 (dtex 136*2)	Nm 65-90	approx. 775 cN	approx. 30 %
4880			800 m / 875 yds	36				



### METALLIC 55% polyester. 45% polyamide

#### Conjuring up brilliant effects

METALLIC is the perfect thread for impressive special effects. It gives all creations a special touch and by its intense interplay of light and shade, an eye-catching 3D effect occurs. This metallic-looking thread is especially suited for stylish embroidery, impressive decorative stitching, and elegant badges. As METALLIC is a wrapped yarn, its processing speed is a bit lower compared to conventional thread.

#### Application recommendation



#### Care instructions



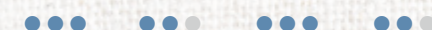
Art. no.	Raw material	Strength	Length	Colors	Linear density	Needle size	Tensile strength	Elongation at break
7633	55% polyester, 45% polyamide (core), wrapped yarn	40	100 m / 109 yds	15	approx. Nm 37/1 (dtex 274*1)	Nm 75-90	approx. 700 cN	approx. 36 %
7643			600 m / 656 yds	2				

### DENIM DOC 70% polyester. 30% cotton

#### Makes jeans look better

Thanks to its perfect combination of polyester core and cotton covering, DENIM DOC is the perfect thread for denim seams and darning. Closing, topstitching, and serger seams succeed particularly well with it. Excellent results can also be achieved when DENIM DOC is used as needle thread for matt embroideries.

#### Application recommendation



#### Care instructions



Art. no.	Raw material	Strength	Length	Colors	Linear density	Needle size	Tensile strength	Elongation at break
5100	70% polyester (core) 30% cotton, core spun thread	75	100 m / 109 yds	10	approx. Nm 47/2 (dtex 214*2)	Nm 90-100	approx. 2079 cN	approx. 24 %

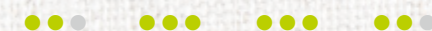


### POLY GLOW 50% PBT (polybutylene terephthalate). 50% PP (polypropylene)

#### A highlight in the dark

POLY GLOW is a phosphorescent, washable embroidery thread, which stores both UV and artificial light, making embroideries and seams glow in the dark. The thread is great for creating extraordinary effects on sportswear, casual wear, children's clothing, bags, and satchels, as well as for embroidering logos and lettering.

#### Application recommendation



#### Care instructions



Art. no.	Raw material	Strength	Length	Colors	Linear density	Needle size	Tensile strength	Elongation at break
2927	50% PBT (polybutylene terephthalate) 50% PP (polypropylene), continuous filament	40	100 m / 109 yds	1	approx. Nm 65/2 (dtex 154*2)	Nm 70-80	approx. 677 cN	approx. 45 %







### BOBBINETTE® 100% polyester

#### One of the best among many

BOBBINETTE is the perfect bobbin thread for all embroideries. Especially as embroidery bobbin thread in combination with the embroidery thread POLY SHEEN from Mettler or with the Amann Group embroidery thread ISACORD it contributes significantly to an optimal embroidery picture. BOBBINETTE is also ideal for fine seams in delicate and pucker-prone fabrics as well as for high-quality overedging.

#### Application recommendation



#### Care instructions



Art. no.	Raw material	Strength	Length	Colors	Linear density	Needle size	Tensile strength	Elongation at break
0277	100% polyester, core spun thread	150	1000 m / 1094 yds	2	approx. Nm 91/2 (dtex 110*2)	Nm 60-70	approx. 1000 cN	approx. 14 %

### SERALENE 100% polyester

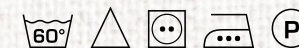
#### For finest serging work

SERALENE is excellent for fine and barely visible seams on light fabrics. The thread is ideal as needle and bobbin thread for high-quality serging, blindstitch and padding. SERALENE amazes with excellent and trouble-free sewability, even on demanding multiple serging machines. Even monogram embroideries and fine embroidery details succeed very well with SERALENE. SERALENE does not shrink and is easy to use. The snap-lock Miniking spool provides a safe, clean and practical storage place. The snap groove holds the thread in place when not in use.

#### Application recommendation



#### Care instructions



Art. no.	Raw material	Strength	Length	Colors	Linear density	Needle size	Tensile strength	Elongation at break
2225	100% polyester, continuous filament	180 (120/2)	2000 m / 2187 yds	18	approx. Nm 121/2 (dtex 83*2)	Nm 65-70	approx. 1039 cN	approx. 19 %



### SERACOR 100% polyester

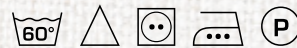
#### The universal serger thread

SERACOR is the all-rounder among the Mettler serger threads and masters all classic serging applications with ease. It can be used throughout the entire serging range and has excellent seam elasticity with a filigree look. SERACOR has a strong core, around which supple fibers are spun. This construction gives the thread its matt appearance. Ideal for borders and all classic serging tasks, even on the most demanding multiple serging machines. The 1000m snap-lock Miniking spool provides a safe, clean and practical storage place. The snap groove holds the thread in place when not in use.

#### Application recommendation



#### Care instructions



Art. no.	Raw material	Strength	Length	Colors	Linear density	Needle size	Tensile strength	Elongation at break
2227	100% polyester, core spun thread	120	1000 m / 1094 yds	36	approx. Nm 70/2 (dtex 142*2)	Nm 70-80	approx. 1300 cN	approx. 19 %
1228			2500 m / 2734 yds	50				

### SERAFLOCK 100% polyester, bulk yarn

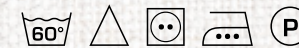
#### For supple seams at every movement

SERAFLOCK is the bulky serging thread for serger and closing seams in stretchy fabrics as well as in warp- and weft-knitted fabrics. Thanks to its bulky thread structure, SERAFLOCK is excellent for covering open seam edges of slightly fraying materials well and securely. This bulk yarn is excellent for wool and elastic seams in knitted fabrics such as lingerie, gymnastic, or swimwear. SERAFLOCK can be sewn without interference, even on demanding multiple serging machines. SERAFLOCK does not shrink and is easy to use. The snap-lock Miniking spool provides a safe, clean and practical storage place. The snap groove holds the thread in place when not in use.

#### Application recommendation



#### Care instructions



Art. no.	Raw material	Strength	Length	Colors	Linear density	Needle size	Tensile strength	Elongation at break
4237	100% polyester, continuous filament, bulk yarn	120	1000 m / 1094 yds	30	approx. Nm 51/1 (dtex 195*1)	Nm 80-90	approx. 720 cN	approx. 27 %







### AMANDA® 100% silk

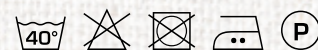
#### For the finest silk creations

The high-quality sewing thread AMANDA is ideally suited for sewing work on silk fabrics as well as for decorative hand and machine embroidery on silk materials. Thanks to its noble and soft look, AMANDA is especially suitable for precious sewing works with a noble sheen.

#### Application recommendation



#### Care instructions



Art. no.	Raw material	Strength	Length	Colors	Linear density	Needle size	Tensile strength	Elongation at break
6688	100% silk, spun thread	100	50 m / 55 yds	200	Nm 106/3 (dtex 94*3)	Nm 90-100 Topstitch	887 cN	approx. 12 %

### TRANSFIL® 100% transparent polyamide

#### Strong hold in the background

The TRANSFIL thread is recommended for all works where the seam should remain invisible. It can be used as a bobbin thread and as a needle thread. The 1000m length was created especially for the quilting customer so that the thread will last long enough for elaborate quilt designs.

#### Application recommendation



#### Care instructions



Art. no.	Raw material	Strength	Length	Colors	Linear density	Needle size	Tensile strength	Elongation at break
0416	100% polyamide, monofilament	70	200 m / 220 yds	1	approx. Nm 69/1 (dtex 145*1)	Nm 80-90	approx. 793 cN	approx. 33 %
0414			1000 m / 1094 yds					



### ELASTIC 62% elastane. 38% polyester

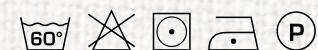
#### Goes with every move

In the sewing sector, the highly stretchable ELASTIC thread is particularly well suited for smocking work for both firm and elastic fabrics, as well as for ruffled hems. ELASTIC should be used exclusively as a bobbin thread on the sewing machine. Here, the intensity of the crimp can be regulated via the bobbin thread tension. Tacking at the beginning and end of the seam is absolutely necessary. It is also recommended to use relatively long backstitches.

#### Application recommendation



#### Care instructions



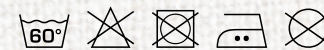
Art. no.	Raw material	Strength	Length	Colors	Linear density	Tensile strength	Elongation at break
0390	62% elastane, 38% polyester, wrapped yarn	18	10 m / 11 yds	7	approx. Nm 3,4 (tex 294)	approx. 1000 cN	approx. 360 %

### BASTING THREAD "FADENSCHLAG" 100% cotton

#### The first class basting thread

"Fadenschlag" is made of 100% natural cotton and helps sewing beginners and professionals alike to ensure that nothing moves out of place. Basted garments can be tried on in advance and corrected if necessary. Unlike trying on clothes that are fastened with pins, basted clothes hold better and there is no risk of getting hurt by the pins. The Mettler basting thread is available in four different colors, making it recognizable on all fabrics. This is enormously important for basting threads because they must be removed after the final sewing.

#### Care instructions



Art. no.	Raw material	Strength	Length	Colors	Linear density	Tensile strength	Elongation at break
228	100% cotton, combed cotton thread	24	300 m / 328 yds	4	approx. Nm 42/2	approx. 830 cN	approx. 7 %





# Quality

THAT IMPRESSES.

Our broad, high-quality assortment is the result of our years of experience and continuously developing thread competence within the AMANN Group. The high demands in the industrial area also apply to the threads under the Mettler brand. Each of our products is always a clear commitment to quality and environmental compatibility. We are compliant with quality, safety and environmental protection requirements, which are attested through strict ISO certifications.

As a global player, we believe in taking responsibility. That is why we cooperate closely with our suppliers to put all necessary safety measures in place and to guarantee the safety of our chemicals according to the EU regulation REACH. STANDARD 100 by OEKO-TEX® identifies the environmental compatibility of all Mettler products.

# together

WE INSPIRE.

We pay special attention to the wishes and challenges of our business partners and aim to support you effectively with sales.

Mutual trust, stability, and continuous development are the basis for a successful long-term partnership. Trust that we offer the highest reliability, which has proven itself for generations - we are here for you!

Discover new, enchanting inspirations and exciting information about our threads on our social media channels and share your projects with us using #meandmettler.





*Mettler*<sup>®</sup>



[www.amann-mettler.com](http://www.amann-mettler.com)

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